

S2H Hi-Carb Superchiller Export 230V / 50Hz

Installation, Operation & Service Manual



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1. Specifications and Features

1.1. Model

10000802 SUPERCHILLER S2H22LAT EXP

1.2. Specifications

Voltage	230 Volts
Frequency	50 Hz
Max Current Draw	3.8 Amps
Ambient Temperature	2 - 40°C
Refrigeration Capacity	865 Watts @ -10C SST
Heat Rejection	1700 watts max
Dimensions	
Width	740 mm
Depth	380 mm
Height	515 mm (580 with castors)
Weight	
Shipping	68 kg
Empty	63 kg
Operating	88 kg
Refrigerant	107g R290
Ice bank Weight	10 kg
Water Bank Capacity	23 litres
Construction	Stainless Steel
Drink Capacity	170 x 355 ml @ 32C Ambient/Water/Syrup 2 x 12-oz (355ml) drinks/minute @ 3 oz/second flowrate

1.3. Product features

Energy Optimised R290 Compressor Variable Speed BLDC Circulation Pump Variable Speed EC Agitator Motor Variable Speed EC Fan Motor Continuous Low Speed Fan Operation

2. Superchiller Safety Information

2.1 Safety Instructions

For your personal safety, and that of others working around you please read, understand, and follow thoroughly all safety instructions included in this manual and on the Superchiller.

- Review all applicable WHS (Work Health & Safety) regulations.
- Review all applicable Beverage Dispensing Gas Standards
- Learn how to operate the Superchiller and use the controls properly.
- Do not allow untrained personnel to operate the machine.
- Ensure that the Superchiller is maintained according to service manual instructions.
- Do not allow any unauthorised modifications to the machine.

2.2 Recognise Safety Alert Symbols

The safety alert symbol precedes Warning and Caution notes throughout this manual. To prevent personal injury or damage to the machine these alerts must be strictly adhered too.

		Warning	Alerts to a potentially hazardous situation that if not avoided CAN result in death, serious injury.
		Caution	Alerts to a potentially hazardous situation that if not avoided MAY result in injury or equipment damage.
		Warning	Risk of fire.
2.3	Operating		
		Warning	Superchillers are intended for indoor operation only; do not operate outside unless suitably protected by a weatherproof enclosure. This appliance is not suitable for installation in an area where a water jet could be used.
		Caution	This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
		Caution	This appliance is intended to be used in commercial applications such as restaurants or similar.
2.4	Service & Ma	intenance	
		Caution	Installation of Superchiller and service work should only be performed by fully trained & certified Electrical, Plumbing, & Refrigeration Technicians. In Queensland a gas work licence (hydrocarbon refrigerant) is required to undertake gas work on the gas system of a gas device in Queensland that uses fuel gas as a refrigerant such as charging, discharging or breaking into a refrigeration system.
		Warning	Carbonator contains CO2 gas and water under pressure. De-pressurise before performing any work on the system.
		Warning	ALL WIRING AND PLUMBING MUST CONFORM TO LOCAL AND NATIONAL CODES.
		Warning	SUPERCHILLER <u>MUST</u> BE ISOLATED FROM ELECTRICAL SUPPLY BEFORE COMMENCING ANY SERVICE OR MAINTENANCE WORK.

2.5 Flammable Refrigerants (R290)

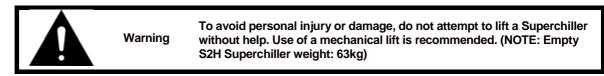
This is a compression type appliance with R290 (Propane) refrigerant which is CFC-Free, environmentally friendly, but it is flammable.

Warning	Keep ventilation openings, in the enclosure, or built-in structure, clear of obstruction.
Warning	Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
	Do not damage the refrigeration circuit. In Queensland a gas work licence (hydrocarbon refrigerant) is required to
Warning	undertake gas work on the gas system of a gas device in Queensland that uses fuel gas as a refrigerant such as charging, discharging or breaking into a refrigeration system.
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2.6 Carbon Dioxide (CO2)

Warning	The Superchiller uses a CO_2 (Carbon Dioxide) supply. CO_2 is a heavier than air, colourless, non-combustible gas with a faintly pungent odour. Personnel exposed to high concentrations of CO_2 gas will experience tremors, which are followed rapidly by loss of consciousness and suffocation. If a CO_2 gas leak is suspected, immediately ventilate the contaminated area before attempting to repair the leak.
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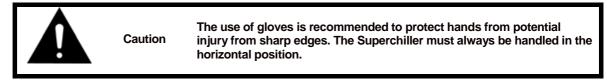
3. Installation



3.1 Receiving

Each unit is completely tested under operating conditions and thoroughly inspected before shipment. At time of shipment, the carrier accepts the unit and any claim for damage(s) must be made with the carrier. Upon receiving units from the delivering carrier, carefully inspect shipping crate for visible indication(s) of damage. If damage exists, have carrier note damage on bill of lading and file a claim with the carrier.

3.2 Unpacking

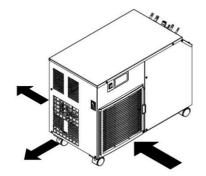


Carefully unpack the Lancer S2H Superchiller from the shipping carton, remove the wooden base. Inspect unit for concealed damage and if evident, notify delivering carrier and file a claim against the carrier.

3.3 Selecting a Location

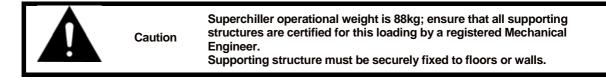
Warning	Superchillers are intended for indoor operation only; do not operate outside unless suitably protected by a weatherproof enclosure. This appliance is not suitable for installation in an area where a water jet could be used. Superchillers are not to be installed in a kitchen.
Warning	When positioning the appliance, ensure the supply cord is not trapped or damaged. Do not locate multiple portable socket-outlets or portable power supplies at the rear of the appliance.
Caution	The Superchiller is not suitable for use in subfreezing temperatures. To prevent damage to the water supply line, turn off and drain unit when air temperature is below zero degrees Celsius.
Caution	The Superchiller is only to be installed in locations where its use and maintenance is restricted to trained personnel.

- The S2H Superchiller should be located in a well-ventilated, firm, level location close to water and electrical supplies, within 10m of the dispenser and with easy access for servicing.
- Ensure sufficient clearance around Superchiller to allow good fresh air circulation through the condenser allow at least 200mm at rear and sides.



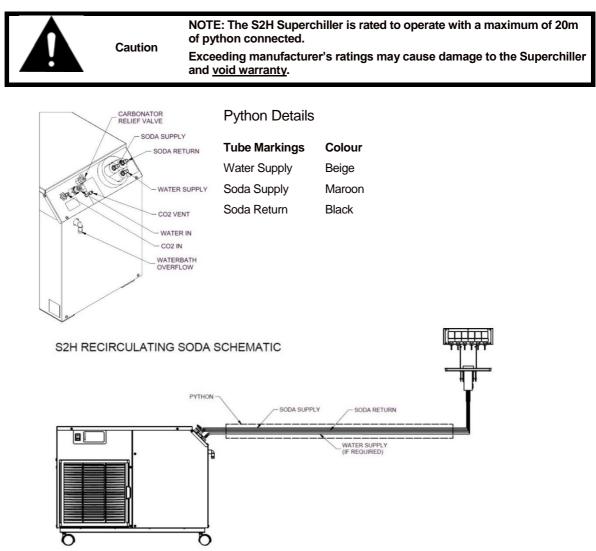
Ensure sufficient clearance for air flow. Do not block or obstruct airflow into the machine.

• Installation should only be performed by a qualified and competent technician.



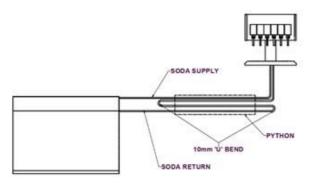
3.4 Connecting Python

Connect Python to Chiller and Dispenser.



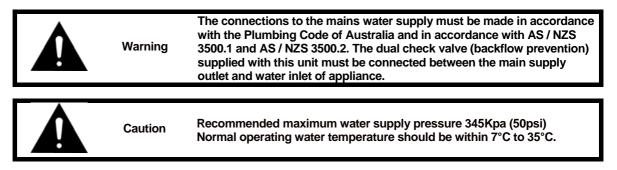
Ensure lines are insulated from python to Superchiller connections to prevent condensation.

Note: For additional Soda reserve on short python lengths used in high volume accounts, it may be necessary to extend the soda circuit by connecting 2 spare lines (if available) in the python onto the soda return line (i.e. double pass of soda circuit out and back from dispense point to soda return).



3.5 Connecting to water supply

- The appliance is intended to be permanently connected to a regulated water supply using appropriate tubing (10mm internal diameter minimum) and fittings connected to the Superchiller water supply inlet.
- A licensed plumber may be required to ensure the installation is in accordance with the local codes and regulations.
- Turn on the water supply, adjust water regulator to 345kPa (50psi) and check for leaks.
- Open the carbonator relief valve until water flows from CO2 exhaust tube; then close the relief valve.



3.6 Plumbing the drain and CO2 exhaust

The 13mm overflow drain tube should be plumbed to a suitable drain, installation in accordance with the Plumbing Code of Australia and AS/NZS 3500.1 and AS/NZS 3500.2.

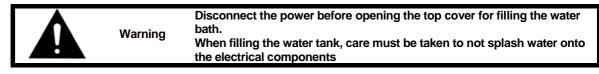
The 6mm barb labelled as CO2 EXHAUST should be plumbed to a well-ventilated safe outside area.

3.7 Connecting to CO2 Supply

WarningAs carbon dioxide (CO2) displaces oxygen; prevention of CO2 leaks is
paramount. If a leak is suspected, immediately ventilate the
contaminated area, before attempting repairs.

- Connect CO2 supply line from regulator to gas inlet on carbonator.
- Adjust CO2 Regulator supplying Carbonator to 550kPa.
- Turn on CO2 supply and check connections for leaks.

3.8 Filling unit with water

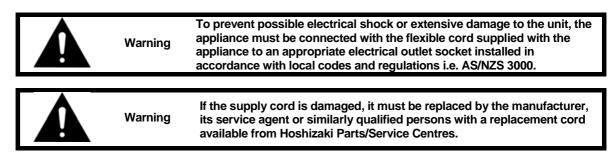


- Check that the Superchiller is unplugged from the mains electrical supply
- Remove the top panel.
- Fill the water tank with water up to the 'FILL LEVEL' marked on the inside of the tank.
- Refit the top panel

NOTE: Proper icebank control function depends on the conductivity of the water used. The Electrical Conductivity should be between 100 and 300 uS/cm. Below 100 uS/cm the compressor may not work properly, above 300 uS/cm the lines may freeze.

3.9 Electrical Connection

- It is recommended that the Superchiller is connected to a separate 230VAC 50Hz electrical supply, protected by an appropriate circuit breaker and Residual Current Device. Check the nameplate on the Superchiller for the electrical supply requirements.
- The service of a licensed electrician may be required to ensure the installation is in accordance with the local codes and regulations.



3.10 Commissioning

- Ensure the Pump Switch is in the OFF position.
- Connect Superchiller power supply lead to an appropriate 3 pin socket outlet and switch on. The condenser fan and agitator motor should start immediately. There is a 3-minute delay from initial power on before the compressor starts.
- The Power On and Waterbath > 5°C LED's on the front panel should be illuminated.
- The Waterbath > 5°C LED should go out approximately after 60 minutes.
- When the ice bank is fully formed (approx. 2 hours) the compressor will cycle off, but the agitator and fan will run continuously.
- After the Superchiller has cycled off, place the Pump Switch to the ON position to activate the carbonator and recirculation pumps.

3.11 Purge System

Progressively activate each dispensing valve or Bargun connected to the Superchiller systems until an uninterrupted flow of soda, water (where applicable), and syrup pours from each dispenser.

3.12 LED Display Panel



FUNCTION

POWER

DESCRIPTION

Indicates connection to mains utility. Is the only LED lit under normal operating conditions.

CARBONATOR TIMEOUT	The carbonator has run past its timeout setting (default = 5 minutes). This may indicate a blockage, a water supply problem, broken pipe downstream or other related issue. Find and repair the problem. Cycle power at the wall to reset.
WATERBATH > 5C	Should remain off during normal operations. If illuminated then either there is an issue with the refrigeration, agitation or severe use over the capacity of the chiller. Investigate and resolve the issue.
HIGH CONDENSING TEMPERATURE	If yellow then unit is operating at the high end of its design capacity. If red then is operating at its upper design limit. If flashing red then has exceeded its design limit and shut down the refrigeration system. Possible causes are a dirty/blocked condenser, failed condenser fan, or ambient temperatures exceeding the design limits. Find and resolve the issues. Cycle power at the wall / power on switch to reset.
CHANGE WATER FILTER	There is an onboard timer that notifies the operator when approximately 1 year has elapsed since the last filter change. Check status of water filters and correct as required. Reset is by momentary pushing a hidden button on the lower left side of the display panel.
FUNCTION LED	Possible freeze-up. Ice has grown over the temperature probe near the icebank control. Cycle Power On switch to reset.

4. Scheduled Maintenance



Warning The Superchiller must not be cleaned by a water jet.

The following Superchiller routine maintenance should be performed at the intervals listed.

4.1 Daily

Cleaning/Sanitising

The Superchiller supplies soda water to the dispensing valves/barguns. To ensure optimum drink quality and system performance at all times please follow cleaning and sanitising procedures for the dispensing valves/barguns recommended by the valve/bargun manufacturer.

Checking CO₂ Supply

Ensure that the contents gauge on the CO2 Regulator reads higher than 1400kPa on the dial. If it does not, then the CO2 cylinder is empty and must be changed using safe working practices.

	Warning	To avoid personal injury and/or property damage, always secure the CO ₂ cylinder with a safety chain to prevent it from falling over; and use appropriate protective equipment (as defined in Clause 3.3.2 of AS 5034) to handle cylinders. Should the valve become accidentally damaged or broken off, a CO ₂ cylinder can cause serious personnel injury.
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4.2 Quarterly

The Superchiller should be connected to a filtered water supply. To ensure optimum drink quality and system performance, water filters should be replaced at least yearly or more often depending on local water conditions.

4.3 Half Yearly

• Remove & Clean the condenser filter on the Superchiller. Clean condenser with low pressure compressed air. When using compressed air always direct air from the fan side through condenser. Remove all dust and foreign particles from refrigeration deck.



When using compressed air always wear safety glasses.

- Check that the waterbath level is between the Fill level and bottom of the overflow tube and the tube is not obstructed.
- Open carbonator relief valve to purge CO2 and check leakage, close relief valve after checking.

4.4 Yearly

Water bath and recirculation pump inspection.

Caution

- Isolate Superchiller from power supply by switching off at socket.
- Thaw the bank of ice formed in the tank. Empty the water from the tank with a suction pump or drainage pipe.
- Inspect coils and agitator in water bath for algae or slime accumulation. Clean as necessary using a soft brush, rinse with clean water.
- Check recirculation pump strainers, if fitted, for accumulation and clean/replace if necessary.
- Fill tank with clean water until water to level indicated on the 'FILL LEVEL' plaque.
- Commission and purge system as per section 3.10 and 3.11 of this manual.

4.5 Sanitisation of Beverage System

To maintain optimum quality of dispensed product each Superchiller and its associated beverage system components must be thoroughly cleaned and sanitised annually.

Prepare sanitising solution

Prepare sanitising solution in accordance with the manufacturer's written recommendations and safety guidelines.

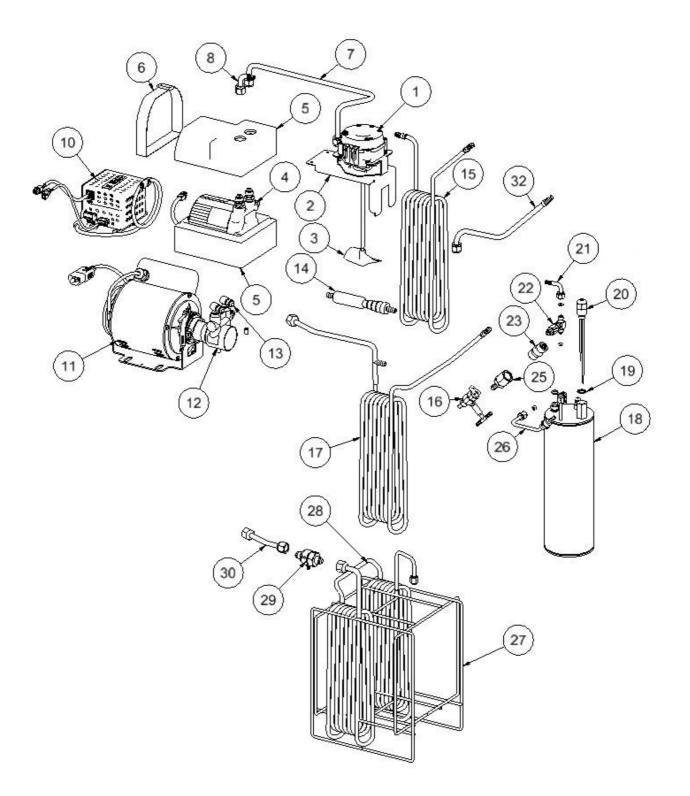
Do not use preparations with more than 200 ppm chlorine for longer than 30 minutes. Rinse thoroughly.

Sanitising BIB System

- Remove all disconnects from BIB containers.
- Immerse all disconnects in warm water and clean using a nylon bristle brush. Rinse with clean water.
- Prepare sanitising solution according to manufacturer's instructions.
- Attach sanitising fittings to BIB disconnects, if sanitising fittings are not available cut fittings from empty BIB bags.
- Immerse all sanitising fittings with attached BIB disconnects in bucket of sanitising solution. Operate all dispensing valves until the sanitising solution flows from the valve. Allow sanitiser to remain in lines for fifteen (15) minutes.
- Immerse all sanitising fittings with attached BIB disconnects in bucket of clean water. Operate all dispensing valves until all sanitiser has been flushed from the system.
- Remove sanitising fittings from BIB disconnects and re-connect disconnects to appropriate BIB's. Operate dispensing valves until syrup flows freely.

5. Diagrams & Parts

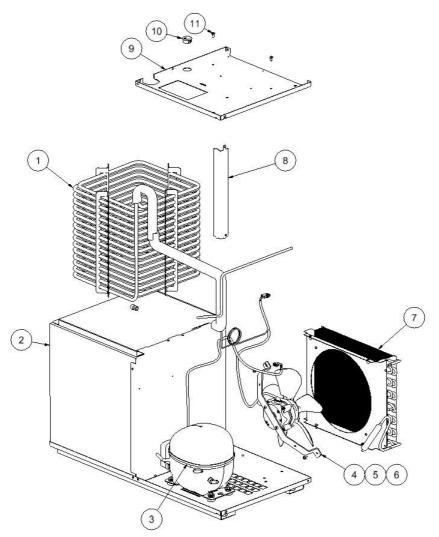
5.1 Postmix Assembly Diagram



5.2 Postmix Parts List

Ref.	HL Part No.	Description
1	80000191	MOTOR AGITATOR 650/1200 RPM
2	61001212	BRACKET AGI S2H
3	87000154	BLADE AGITATOR 80/125 ¼ BSW
4	78000103	PUMP ASSY BLDC TSFR
	78000134	PUMP ONLY TSFR
	80000253	MOTOR ONLY TSFR
5	79001212	INSULATOR TM/TSFR
6	79001213	STRAP INSULATOR TM/TSFR
7	63001000	TUBE ASSY CARB OUT S2H
8	79000334	ELBOW SWIVEL 10MM X 3/8FL
10	78000130	DRIVE BLDC TM/TSFR
11	80000118	MOTOR POSTMIX KEY NO CRADLE
	80000138	MOTOR POSTMIX KEY W/ CRADLE
12	78000101	PUMP BRASS WITH KEY
13	79000258	ELBOW SS PUMP
14	87000052	STRAINER FLOW INDICATOR
15	63001004	SODA COIL S2H
16	08000002	CARB RELIEF VALVE AS 5034
17	63001005	WATER COIL S2H
18	23000034	CARBONATOR LANCER 1.8L
19	23000022	CARB PROBE SEAL
20	23000036	CARB PROBE 1.8L
21	79000335	ELBOW SWIVEL 6MM X 1/4FL
22	16170469	FITTING ASSY CO2 FLARE
23	79000894	CHECK VALVE DUAL 1/2 BSP
25	79001210	BULKHEAD FITTING 10MM X ½ BSP
26	63001002	TUBE ASSY GAS IN S2H
27	88000157	CRADLE S2H
28	63001003	PRECHILL COIL S2H
29	79000797	VENTED BFP 3/8 FL X 3/8 FL
30	63001001	TUBE ASSY BFP-PUMP S2H

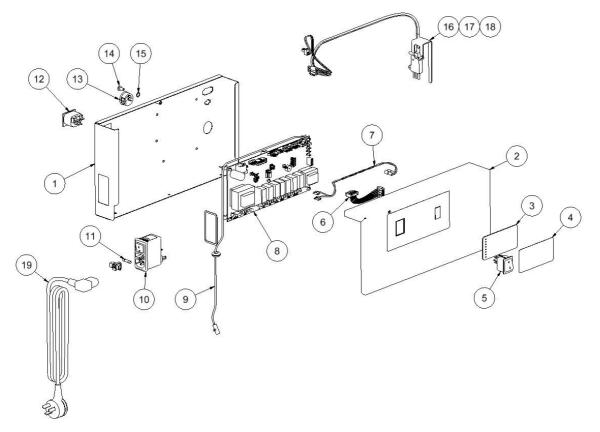
5.3 Refrigeration Assembly Diagram



5.4 Refrigeration Parts List

Ref.	HL Part No.	Description
1	62000229	EVAPORATOR ASSY S2H
2	85000162	FOAMED TANK ASSY S2H
3	80000168	COMPRESSOR S2H
	80000186	CAPACITOR 80uF NLE11/SCE18
	80000187	START RELAY NLE11
4	80000190	FAN MOTOR 500/1400 RPM
5	87000094	FAN S2H
6	88000158	FAN BRACKET S2H
7	84000033	CONDENSER ASSY S2H
8	61001211	SUPPORT BRACKET S2H
9	61001213	PUMP PANEL S2H
10	79000459	GROMMET NYLON 25MM
11	79151474	SCREW M5 X 10MM

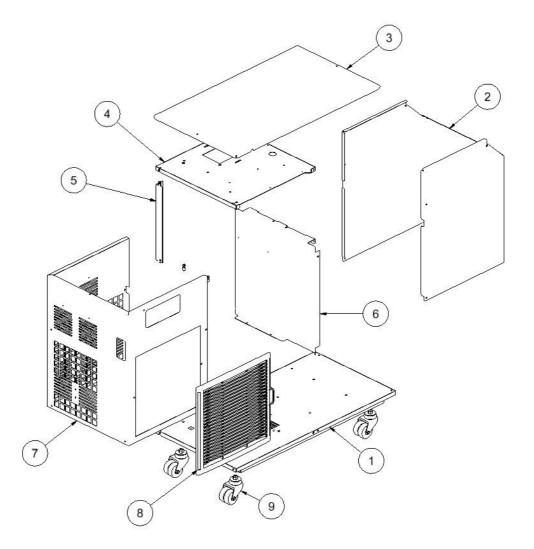
5.5 Electrical Assembly Diagram



5.6 Electrical Parts List

Ref.	HL Part No.	Description
1	61001218	JUNCTION BOX BASE S2H
2	61001217	JUNCTION BOX LID S2H
3	83000471	LED PANEL S2H
4	85000164	LED PANEL FASCIA STANDARD
5	83000360	PUMP SWITCH
6	83000469	RIBBON CABLE OE DISPLAY
7	83000485	PUMP SWITCH HARNESS
8	83000470	CONTROLLER OMNI EXTRA
9	83000490	STRAPON NTC PROBE
10	83000479	IEC EMF FILTER
11	83000493	FUSE 250V / 6.3A
12	83000211	SOCKET MAINS IEC
13	79637966	GROMMET NYLON 25MM
14	79151474	SCREW M5 X 10MM
15	79000439	STAR WASHER 5MM
16	64000189	ICE PROBE BRACKET S2H
17	16522334	ICE PROBE LANCER
18	83000091	NTC PROBE
19	83000527	POWER LEAD IEC RIGHT 10A

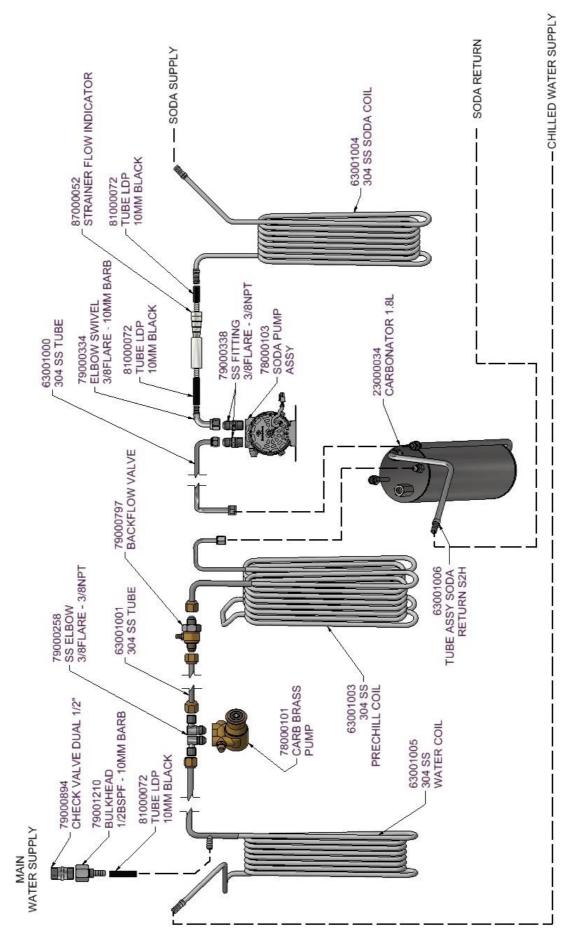
5.7 Body Panel Assembly Diagram



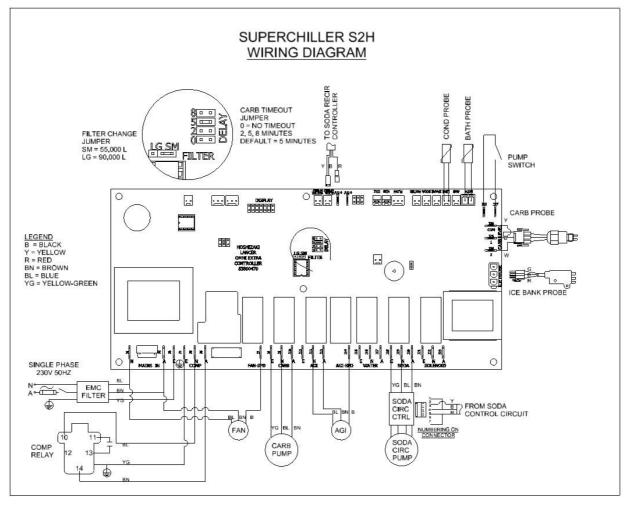
5.8 Body Panel Parts List

Ref.	HL Part No.	Description
1	61001225	BASE PANEL ASSY S2H
2	61001220	OUTER MAIN PANEL S2H
3	61001223	LID S2H
4	61001213	PUMP PANEL
5	61001211	SUPPORT BRACKET S2H
6	61001221	DIVIDER PANEL S2H
7	61001219	GRILL PANEL S2H
8	95001088	LOUVRE FILTER ASSY IM130
	95000479	FILTER, AIR IM130
9	79001241	CASTOR ONLY 50MM TWIN WHEEL
	06626993	CASTER SET X 4 W/ HARDWARE

5.9 Plumbing Diagram



5.10 Wiring Diagram



6. Trouble Shooting

Refrigeration

TROUBLE	CAUSE	REMEDY
Compressor will not start.	Power Failure.	Check for blown fuse, supply cord pulled out or supply turned off at wall or switch as applicable.
	High condensing temperatures (out on liquid line temp sensor).	Clean condenser/filter, air flow unobstructed, ventilate room if necessary. Check fan. Cycle power at the wall/switch to reset.
	Ice bank control faulty/ contacts not closing.	Check Ice bank control using Procedure 7.1. Replace control or probe if defective.
	Check compressor start mechanism components.	If faulty, replace e.g. capacitors, start relays.
	Internal overload faulty/ open circuit / compressor seized.	Replace compressor, check condenser, check power supply, evacuate system and if necessary fit burnout drier to industry standards.



TROUBLE	CAUSE	REMEDY
Compressor short cycling on internal overload (frequent starting and stopping of the compressor while ice bank control contacts remain closed).	Liquid line temperature probe failure.	Check probe location and connection. Replace if necessary.
	Dirty condenser.	Clean condenser of all lint and dirt.
	Restricted air flow over unit.	Check for air restriction to condenser.
	Low supply voltage.	Check with voltmeter.
	Defective internal overload.	Replace compressor.
	Check wiring connections.	Tighten if loose.
	Fan motor defective.	Replace motor.
Product too warm	Ice bank control defective (permanently open circuit).	Check Ice bank control using Procedure 7.1. Replace control or probe if defective.
	Low refrigerant charge.	Leak check, repair leak, charge with correct amount of refrigerant.
	Check agitator motor, seized or fused.	Replace if not working.
Compressor runs too long or doesn't cycle.	Location too hot.	Relocate or improve ventilation.
	Superchiller overloaded.	Use larger model, or reduce python length.
	Defective ice bank control.	Check Ice bank control using Procedure 7.1. Replace control or probe if defective.

Troubleshooting – Postmix

TROUBLE	CAUSE	REMEDY
Rusty appearance and/or metallic taste to water.	Poor water supply - contaminated.	Check with potable water filter specialist for remediation.
CO ₂ gas or water escapes from pressure relief valve. (Observed	CO2 pressure too high.	Check CO2 pressure relief valve. Bleed gas by opening and closing the relief valve - set to 550 kPa.
from CO ₂ exhaust)	Failed carbonator probes – carb pump motor will not stop.	Check carbonator control using Procedure 7.2. Replace control or probe if defective.
Carb pump times out. (LED on control panel illuminated).	Insufficient water supply.	Check filters, taps and supply tubing for blockages and rectify. Minimum water supply is 172 kPa flowing pressure.
	Higher than expected demand.	Move timeout jumper to next higher time interval.
	Coil Freeze-up.	Defrost. Check Icebank controls and coil positions.
	Worn / defective pump.	Replace pump.
	Failed carbonator / probe circuit.	Check carbonator control using procedure 7.2. Replace control or probe if defective.



TROUBLE	CAUSE	REMEDY
Poor carbonation (low CO ₂ volume).	Flooded carbonator.	Check carbonator control using Procedure 7.2. Replace control or probe if defective.
	Dirty water supply.	Check filters.
	CO2 pressure too low.	Check CO2 pressure at regulator. Should be set to 550 kPa.,
	CO2 inlet check valve stuck, shut or blocked.	Repair or replace.
	Poor quality paper cups.	Purchase better quality cups.
	Dirty or greasy glasses.	Wash all glasses.
	Improperly drawn drink.	Open faucet all the way and draw against side of glass or cup.
Pump leaks from shaft seal.	Worn pump seals.	Replace pump.
Pump(s) will not run.	Power failure or low voltage.	Check fuses. Check power supply.
	Loose terminal connections.	Check and secure.
	Defective relays.	Check relays. Replace board if defective.
	Defective motor.	Replace motor.
	Locked up pump. Motor has cut out on overload.	Replace pump.
	Faulty low pressure switch (if fitted).	Ensure of adequate water supply. Switch should close above 172 kPa. Replace if defective.
	Carbonator flooded – filled completely with water.	Check mains water pressure - must be at least 135 kPa lower than CO ₂ (adjust water pressure regulator if necessary) Check CO ₂ regulator. Check carbonator control using Procedure 7.2. Replace control or probe if defective.
	Carbonator empty - faulty Carbonator probe or control.	Check carbonator control Using Procedure 7.2. Replace control or probe if defective.
	Low water supply pressure.	A minimum of 172 kPa water supply pressure is required
	Excessive CO ₂ Pressure.	Check function & setting of CO2 regulator.
Faucet delivers CO ₂ gas continuously.	Insufficient water supply.	Check water supply and pumps for correct settings and operation.
	Excessive carbonator CO ₂ pressure.	Check Carbonator CO_2 pressure regulator for creeping. It should be set at 550 kPa.

7. Carbonator and Icebank Probe Tests



Warning

230VAC is present on PC Board. Work should only be performed by fully trained & certified Electrical, Plumbing, & Refrigeration Technicians.

7.1 Icebank Probe Check

- 1. Remove the ice bank probe at the PC Board.
- **2.** Jumper the three terminals as shown. Use a spare male connector with wiring if available. The compressor relay should close and refrigeration system start.

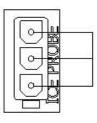
(Simulates water covering all probes)

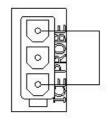
3. With refrigeration system operating (compressor relay energised) remove the jumper from the centre terminal. Refrigeration system should continue to operate.

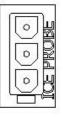
(Simulates ice growth over green probe. Water still contacting red and black probes)

4. Remove the remaining jumper. The compressor relay should open and the refrigeration system should stop.

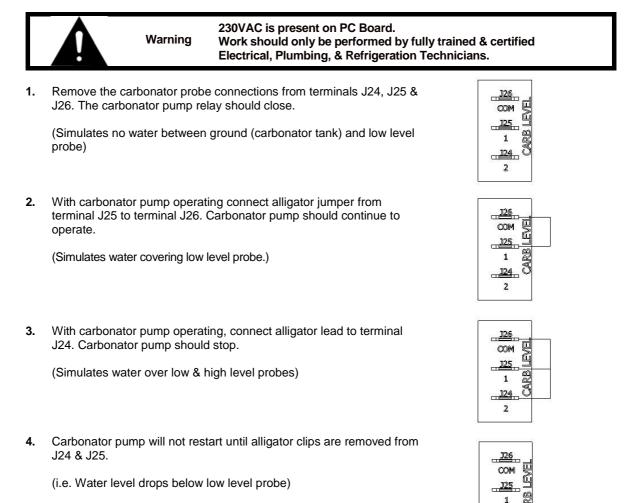
(Simulates ice growth over the probes)







7.2 Carbonator Probe Check



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8. Certificate of Warranty

It is the policy of Hoshizaki to provide to its current customers, warranty for all equipment supplied and installation work performed within a specified period.

Parts and Equipment

Lancer provides a warranty period of twelve (12) months from the date of original invoice for all manufactured parts. Repair or replacement of defective parts will be at the sole discretion of Lancer.

Changeover parts will be invoiced to the customer at the customers normal purchase cost and upon return of the warranty item and validation of the claim, the invoice will be credited.

Installations

Lancer provides a warranty period of twelve (12) months from the date of final invoice for workmanship after the completion of any installation work, provided the parts and labour are completed by Lancer or its subcontractor.

Labour

Lancer will not normally cover any labour costs associated with a warranty claim. Subject to the approval of the Divisional Sales Manager, Lancer may choose to reimburse the customer for some or all labour costs associated with a warranty claim. Any claim for labour costs must be authorized by Lancer prior to the work being undertaken.

Exclusions

Lancer will not accept any liability or cost associated with any consequential losses (such as loss of syrup or beer), loss of profit or damage to property as a result of faulty product.

Warranty shall not apply:

- a) If in the opinion of Lancer, the equipment has been used in a situation the equipment has not been designed for;
- b) If in the opinion of Lancer, the equipment has been subject to abuse, negligence or accident;
- c) If connected to improper, inadequate or faulty power, water or drainage service or operated using incorrect, insufficient or contaminated lubricants, coolants, refrigerants or additives;
- d) Where the product is installed, maintained or operated otherwise than in accordance with the instructions supplied by Lancer;
- e) Where the product has been damaged by foreign objects;
- f) Where the product has been serviced, repaired, altered or moved otherwise than by Lancer or its nominees or using other than Lancer approved replacement parts.

To obtain full details of your warranty and approved service agency, please contact your dealer/supplier, or the nearest Hoshizaki Office.

Hoshizaki Lancer TEL: +61 8 8268 1388 FAX: +61 8 8268 1978

9. Manufacturer's Checklist

Checked by	Date		
Postmix Tested by			
Gas Charge Icebank Pro	obe fitted		
Electrically tested by R	Refrigeration tested by		
TAG No			
High temperature probe located midway on condenser.			
Refrigeration system final check. Ensure evaporator fully frosts.			
Check all tube work for rubbing e.g. discharge line, liquid line, capillary.			
Condenser not touching divider panel or grille.			
Agitator blades tight and not touching coils cradle.			
Overflow pipe correct height and positioned straight.			
All motors and pumps secured and mounted correctly.			
All pumps run quietly and carbonator pump switched O.K.			
Check icebank probe position and tightness.			
Carbonator and plumbing pressure tested.			
Check for leaks on pumps, clamps, welds, strainers, c	arbonator fittings and all joints.		
Coils in cradle correctly and spaced.			
Postmix tubes not rubbing.			
Plumbing strapped correctly and not touching the agita	ator.		
Tube labels on correct tube.			
Superchiller sticker correctly positioned and straight.			
Attention sticker fitted and correctly positioned.			
Clean exterior of unit including power cords.			
Condenser filters and alignment strips fitted.			
Warning sticker applied	Affix label here		
L.P. control operates (if equipped)			
Spreader pin pointing towards tank.			
Check body for sharp edges.			
Check lid for cleanliness and rough edges. Fit and secure.			
Carbonator relief valve fitted and correct.			
Copy checklist & file, put manual/checklist and pump insulator kit in plastic bag & place in the tank area.			
Customer asset No.			

W/O